

Excerpts from the instruction manual

# Orion1 Extended Safety light curtains

Type 4 Active Opto-electronic Protective Device (AOPD)



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### Safety information

Marning! For a correct and safe use of the Orion1 Extended light curtains, the following points must be observed:

- The stopping system of the machine must be electrically controlled.
- This control system must be able to stop the hazardous movement of the machine within the total machine stopping time T as per paragraph "Minimum installation distance" of the instruction manual, and during all working cycle phases.
- Mounting and connection of the AOPD must be carried out by qualified personnel only, according to the indications included in the special sections of the instruction manual and in the applicable standards.
- The AOPD must be securely placed in a particular position so that access to the hazard zone is not possible without the interruption of the beams, see paragraph "Installation" of the instruction manual.
- The personnel operating in the hazard zone must be well trained and must have adequate knowledge of all the operating procedures of the AOPD.
- The TEST button must be located outside the hazard zone because the operator must check the hazard zone during all the test operations.
- The ACKNOWLEDGE/RESET button must be located outside the hazard zone because the operator must check the hazard zone during all acknowledge/reset operations. It must be impossible to reach the button from the hazard zone.

Please carefully read the instructions for the correct functioning before powering the AOPD.

### Installation

**Warning!** Make sure that the protection level assured by the AOPD is appropriate for the machine to be controlled, see EN ISO 13849-1:2008.

- The outputs (OSSD) of the AOPD must be used as machine stopping devices and not as command devices. The machine must have its own Start command.
- The dimension of the smallest object to be detected must be larger than the resolution of the AOPD.
- The AOPD must be installed in a room complying with the technical characteristics indicated in paragraph "Technical data" of the instruction manual.
- Do not place the AOPD near strong and/or flashing light sources or similar devices.
- Strong electromagnetic interferences can jeopardise the function of the AOPD. Please contact your ABB Jokab Safety representative for advice.
- The operating distance of the device can be reduced in presence of smog, fog or airborne dust.
- A sudden change in environment temperature, with very low minimum peaks, can generate a small condensation layer on the lenses and so jeopardise the function.
- Reflecting surfaces placed near the light beams of the AOPD (over, under or laterally) can cause passive reflections. These reflections can compromise the recognition of an object inside the detection zone.
- The safety device must be positioned at a distance that prevents a person or part of a person to reach the hazard zone before the hazardous motion of the machine has been stopped by the AOPD. See the instruction manual for the calculation of this minimum installation distance.

**Warning!** The minimum installation distance must be respected. For more information about its calculation, please refer to the instruction manual or EN ISO 13855:2010.

**Warning!** Make sure to test the function and to perform the checks described in paragraph "Checks after first installation" of the instruction manual before machine start-up.



### **Electrical connections**

#### Transmitter, cable M12-C02PT2T



Pin	Wire <sup>1</sup>	Function	Connection to
1	Brown	Supply	+24 VDC
2	White	TEST	NO contact to +24 VDC
3	Blue	Supply	0 V
4	Black	EARTH	Earth
5	Grev	Not used	_

<sup>1</sup>Colours according to ABB Jokab Safety standard cable.

#### Receiver, cable for muting, M12-C02PT62RM



#### Receiver cable for muting, M12-12 connector

Pin	Wire <sup>1</sup>	Function		Connection to
1	Brown	Supply		+24 VDC
2	Blue	Supply		0 V
		DECET/	Auto. Reset with no function	Not connected
3	White	ACKNOWLEDGE/	Auto. Reset with Acknowledge function or Alignment mode	NO contact to +24 VDC
		ALIGN	Manual Reset	NO contact to +24 VDC
4	Green	OVERRIDE1		NO contact to +24 VDC
5	Pink	OSSD2		Safety control module for example
6	Vollow	EDM	Function used/activated	NC contact of a force guided relay
0	renow		Function not used/deactivated	Not connected
_	Black	MUTING SELECTION	Possibility to disable the Muting function during operation	NO contact to +24 VDC
7			No possibility to disable the Muting function during operation	Not connected
8	Grey	OSSD1		Safety control module for example
9	Red	OVERRIDE2		NO contact to 0 V
10	Violet	MUTING LAMP		Lamp between output and +24 VDC - ON when Muting activated. - Flashing during override.
11	Grey-pink	OVERRIDE STATUS		Lamp, PLC input, HMI, etc. - High when Override active. - Low when Override inactive. NB: this output can fluctuate at start- up independently of the Override function.
12	Red-blue	EARTH		Earth

<sup>1</sup>Colours according to ABB Jokab Safety standard cable.



#### Receiver cable for muting, M12-5 connector

Pin	Wire <sup>1</sup>	Function	Connection to
1	Brown	Supply	24 VDC
2	White	MUTING2	Muting sensor Shall be high in presence of object
3	Blue	Supply	0 V
4	Black	MUTING1	Muting sensor Shall be high in presence of object
5	Grey	Not used	-

<sup>1</sup>Colours according to ABB Jokab Safety standard cable

### Receiver, cable for blanking, M12-C02PT6RB





Pin	Wire <sup>1</sup>	Function		Connection to
1	Brown	Supply		+24 VDC
2	Blue	Supply		0 V
		RESET/	Auto. Reset with no function	Not connected
3	White	ACKNOWLEDGE	Auto. Reset with Acknowledge function or Alignment mode	NO contact to +24 VDC
		// LIGIN	Manual Reset	NO contact to +24 VDC
4	Green	TEACH IN	If "Teach-in" of blanking zone is to be used	NO contact to +24 VDC
5	Pink	OSSD 2		Safety control module for example
6	Vollow	EDM	Function used/activated	NC contact of a force guided relay
0	renow		Function not used/deactivated	Not connected
7	Black	Not used		
8	Grey	OSSD 1		Safety control module for example
9	Red	TOLERANCE	Activate the "Tolerance of fixed blanking" function	NO contact to +24 VDC
10	Violet	LAMP		Lamp between output and +24 VDC - ON when Blanking activated. - Flashing when Blanking error like one more beam blanked than configured for example.
11	Grey-pink	Not used		
12	Red-blue	EARTH		Earth

<sup>1</sup>Colours according to ABB Jokab Safety standard cable



#### Connection example to a RT9 safety relay









### Alignment procedure

The alignment between the transmitter and the receiver is necessary to obtain the correct functioning of the AOPD. A good alignment prevents outputs instability caused by dust or vibrations.

The alignment is performed after having completed the mechanical installation and the electrical connections.

The alignment is perfect if the optical axes of the first and the last beams of the transmitter coincide with the optical axes of the corresponding elements of the receiver. Both first (close to the connector) and last beams are used as synchronization beams.

RX			Indication	Display on receiver	Alignment Status	Output status when Normal Op. mode
			No Synchronization, check FIRST	●┿○○●●●●	NONE	OSSD OFF
<b>–</b>	<u> </u>		FIRST aligned		NONE	OSSD OFF
	Nth beam		LAST aligned	● ┿ ○ ● ● ● ● ●	NONE	OSSD OFF
			One or more intermediate beams not aligned	•	NONE	OSSD OFF
			All beams aligned		BAD	OSSD ON
			All beams aligned	● ┿ ● ● ● ● ●		OSSD ON
	FIRST	Į.	All beams aligned	● ┿ ● ● ● ● ●		OSSD ON
			All beams aligned		EXCELLENT	OSSD ON

- A. Activate the Alignment mode by pushing the external NO contact (ACKNOWLEDGE/RESET/ALIGN pushbutton, pin 3 of the M12-12 pole connector on the receiver) at power on until the second LED (red) begins to flash indicating the activation of the Alignment mode.
- B. Keep the receiver in a steady position and adjust the transmitter until the third LED (yellow) turns off. This condition shows the alignment of the first synchronisation beam.
- C. Rotate the transmitter, pivoting around the lower optics axis, until the fourth LED (yellow) turns off. This condition shows the alignment of the last synchronisation beam.
- D. Slightly turn both units both ways to find the limits of the area of maximum alignment level (
- E. Fix the two units firmly using brackets.

Check that the alignment level on the receiver is maximum when the beams are not interrupted. Then check that all level LEDs turn off when one single beam is interrupted. This check shall be made with the special cylindrical "Test Piece" having a suitable size for the resolution of the device used (see the paragraph "Checks after first installation" of the instruction manual).

F. Switch the device off and on to normal operating mode.

The alignment level is also monitored during normal operation mode and visualized on the same display (see paragraph "Display" of the instruction manual.

Once the AOPD has been aligned and correctly fastened, the signal on the display is useful both to check the alignment and to show a change in the environmental conditions (presence of dust, light disturbance and so on).



## **Basic configuration mode (BCM)**

Warning! The device can enter Basic Configuration Mode during normal operation. As soon as a CONFIRM action is executed after configuration, the device automatically restarts in Normal Operation with the new configuration. Particular attention has to be taken during the basic configuration management and use.

▲ Warning! Muting time-out "∞" does not comply with the requirements of IEC 61496-1:2013. Therefore, all possible risks must be considered and related precautions undertaken before selecting the "∞" option.

Use the special tool, provided with the device, to activate the push-buttons.



- 1. Keep the CONFIRM button pressed to enter the Basic Configuration Mode.
- 2. Check that you are in BCM: all the LEDs are lit in sequence from 2 to 8 informing you of the current configuration.
- 3. Select the function to configure with the SELECT push-button; the corresponding LED flashes.
- 4. Activate the selected function with the ENABLE push-button (switch LED on/off).
- 5. Repeat steps 3 and 4 until the desired configuration is visualized.
- 6. Keep the CONFIRM push-button pressed to activate the new configuration.

#### Function list on the transmitter

Function	LED number	Setting <sup>1</sup>	LED Status Status Status 1 2 3 4 5 6 7 8
	2	Code 1	$\bigcirc \bullet \bigcirc \bigcirc$
Coding		Code 2	0000 0000
		No Code	$\circ \bullet \circ \circ \circ \circ \circ \circ \circ$
Dange coloction	3	Long	0000 0000
Range selection		Short	$\bigcirc \bigcirc \bullet \bigcirc \bigcirc$

<sup>1</sup>The default configuration (at delivery) is indicated in bold characters.



#### Function list on the receiver in Muting mode (LED 3 ON Yellow)

Function	LED number	Setting <sup>1</sup>	
		Code 1	$\bigcirc \bullet \bigcirc \bigcirc$
Coding	2	Code 2	$\bigcirc \bigcirc $
		No Code	$\circ \bullet \circ \circ \circ \circ \circ \circ \circ$
Muting/Planking calestian	2	Muting	0000 0000
Muling/blanking selection	3	Blanking	$\bigcirc \bigcirc \bullet \bigcirc \bigcirc$
		Enabled	0000 0000
	4	Disabled	$\bigcirc \bigcirc \bigcirc \bigcirc \bullet \bigcirc \bigcirc$
Depart function	-	Auto	$\circ \circ \circ \circ \bullet \circ \circ \circ$
Reset function	5	Manual	$\circ \circ \circ \circ \bullet \circ \circ \circ$
	C C	T/X (bidirectional)	$\bigcirc \bigcirc $
Muting direction	0	L (monodirectional)	$\circ \circ $
Muting timeout	7	10 min	$\circ \circ $
Muting timeout	1	Infinite	$\circ \circ \circ \circ \circ \circ \circ \circ \circ$
Quarrida trianar	0	Level	0000 0000
Overnue trigger	o	Edge	$\circ \circ \circ \circ \circ \circ \circ \bullet$

 $^1$  The default configuration (at delivery) is indicated in bold characters.  $^2$  Please look at the 4  $^{th}$  LED, and not the one called "EDM".



#### Function list on the receiver in Blanking mode (LED 3 OFF)

Function	LED number	Setting <sup>1</sup>	PWR 1	<b>OSSD</b> 2		DS Ag 4	Status Level 5 6 7 8
		Code 1	$\bigcirc$	•	$\bigcirc$	$\bigcirc$	$\circ \circ \circ \circ$
Coding	2	Code 2	$\bigcirc$	0	$\bigcirc$	$\bigcirc$	$\circ \circ \circ \circ$
		No Code	$\bigcirc$	•	$\bigcirc$	$\bigcirc$	0000
Muting/Planking selection	2	Muting	$\bigcirc$	$\bigcirc$	0	$\bigcirc$	$\circ \circ \circ \circ$
	3	Blanking	$\bigcirc$	0	•	$\bigcirc$	$\circ \circ \circ \circ$
	4	Enabled	$\bigcirc$	$\bigcirc$	0	0	0000
	4	Disabled	$\bigcirc$	0	0	•	0000
Depet function	5	Auto	$\bigcirc$	0	0	$\bigcirc$	$\bullet \circ \circ \circ$
Resertunction		Manual	$\bigcirc$	0	0	$\bigcirc$	$\bullet \circ \circ \circ$
		Floating blanking disabled	$\bigcirc$	0	$\bigcirc$	$\bigcirc$	$\bigcirc \bullet \bullet \bigcirc$
Floating blocking eclection	6 7	Floating blanking 1 beam	$\bigcirc$	$\bigcirc$	$\bigcirc$	$\bigcirc$	$\bigcirc \bullet \bullet \bigcirc$
Floating blanking selection	0-7	Floating blanking 2 beams	$\bigcirc$	$\bigcirc$	$\bigcirc$	$\bigcirc$	$\bigcirc \bullet \bullet \bigcirc \bigcirc$
		Reduced Res. 4 beams	$\bigcirc$	$\bigcirc$	$\bigcirc$	$\bigcirc$	$\bigcirc \bullet \bullet \bigcirc$
Fixed blocking colorian	0	1 Fixed blanking zone	$\bigcirc$	0	$\bigcirc$	$\bigcirc$	$\circ \circ \circ \bullet$
Fixed bianking selection	8	2 Fixed blanking zones	$\bigcirc$	$\bigcirc$	$\bigcirc$	$\bigcirc$	$\bigcirc \bigcirc \bigcirc \bigcirc \bullet$

 $^1$  The default configuration (at delivery) is indicated in bold characters.  $^2$  Please look at the 4<sup>th</sup> LED, and not the one called "EDM".



## **Diagnostic functions**

On the display on both receiver and transmitter, 8 LEDs help the user to control and check the state of the AOPD, in Alignment mode, Normal operation mode and Error mode.

### Transmitter

		PWR ST ST CODE	
AOPD mode	Status	LED configuration	Action
	Short range emission	$\bullet \ \odot \ \bullet \ $	
	Long range emission	$\bullet \bullet \bullet \bullet \bullet \bullet \bullet \bullet$	
	No code	$\bullet \circ \circ \circ \bullet \bullet \bullet \bullet \bullet$	
Normal operation	Code 1	$\bullet \bullet \bullet \bullet \bullet \bullet \bullet \bullet$	
Normal operation	Code 2	$\bullet \circ \circ \circ \bullet \bullet \bullet \bullet \bullet$	
	Test		If undesired test, check the wiring and connections of the test input.
	Emission	$\bullet \bullet \circ \circ$	
	Microprocessor error		Acknowledge. If the error persists, contact your ABB Jokab Safety representative.
	Optical error		Acknowledge. If the error persists, contact your ABB Jokab Safety representative.
Error	BCM configuration error		Perform a new BCM configuration. If the error persists, contact your ABB Jokab Safety representative.
	Communication error		Check the cascade connection and the presence of the terminator caps. Acknowledge.
	Critical error		Switch the AOPD off and on. If the error persists, contact your ABB Jokab Safety representative.

It is not possible to acknowledge a critical error. The device must be switched off and on. If the error persists, contact your ABB Jokab Safety representative.



AOPD mode	Status	LED configuration	Action
	Not aligned		See the instruction manual paragraph "Alignment procedure".
	FIRST aligned		See the instruction manual paragraph "Alignment procedure".
Alignment	LAST aligned		See the instruction manual paragraph "Alignment procedure".
	Minimum alignment signal level		See the instruction manual paragraph "Alignment procedure".
	Maximum alignment signal level		See the instruction manual paragraph "Alignment procedure".
Normal operation	Interlock Free beams	$\bullet \bullet \circ \circ \bullet \bullet \circ \circ$	AOPD waiting for Reset. Push the RESET button.
Manual Reset Only	Interlock Interrupted beams	$\bullet \bullet \circ \circ \bullet \bullet \bullet \bullet \bullet$	Free the detection zone and push the RESET button.
	OSSD ON (maximum alignment)	$\bullet \bullet \odot \odot \bullet \bullet \bullet \bullet$	·
	OSSD OFF Code 1	$\bullet \bullet \circ \circ \bullet \bullet \bullet \bullet$	
	OSSD OFF Code 2	$\bullet \bullet \circ \circ \bullet \bullet \bullet \bullet \bullet$	
	OSSD OFF No code	$\bullet \bullet \circ \circ \bullet \bullet \bullet \bullet \bullet$	
Normal operation	Signal level on the beams	<ul> <li>None</li> <li>Insufficient</li> <li>Low</li> <li>Good</li> <li>Best</li> <li>O</li> </ul>	
	EDM activated	$\bigcirc \bigcirc $	

# ABB

### Receiver

	Status	LED configuration	Action		
AOPD mode		Off On Flashing O Indifferent	Action		
	Valid Blanking (OSSDs ON)				
Normal operation	Invalid blanking (OSSDs OFF)		Blanking zones not respected. Reconfigure blanking (teach- in).		
	BCM tolerance active		Check the effective resolution of the AOPD and if the tolerance function should be activated.		
	Muting Active		If unexpected OSSD OFF with muting active, check the configuration of partial muting.		
	Override Active		OSSD ON, muting lamp flashing.		
Normal operation	Override attention status		Push the OVERRIDE button to force the OSSD outputs on.		
Muting only	Override timing error		Check and repeat the override activation sequence. Check the connections and the wiring the override function.		
	Lamp error	$\bigcirc \ \bigcirc \$	Check the connections and the wiring of the lamp and/or if the lamp is broken.		

Receiver

AOPD mode	Status	Status		
	OSSD error	$\bullet \bullet \stackrel{1}{} \stackrel{1}{} \stackrel{1}{} \bullet \bullet \bullet \bullet \bullet$	Check the wiring and connections of the OSSD outputs. Make sure that there is no short-circuit between them or with the power supply. Then Acknowledge. If the error persists, contact your ABB Jokab Safety representative.	
	Microprocessor error	$\bullet \bullet \stackrel{1}{} \stackrel{1}{} \stackrel{1}{} \bullet \bullet \bullet \bullet \bullet$	Acknowledge. If the error persists, contact your ABB Jokab Safety representative.	
	Optical error		Acknowledge. If the error persists, contact your ABB Jokab Safety representative.	
Error	EDM error		Check the connections and the wiring of the EDM function, inclusive EDM selection. Check the time sequence (see the instruction manual Time chart). Acknowledge.	
	Reset error	$\bullet \bullet \stackrel{i}{} \stackrel{i}{} \stackrel{i}{} \bullet \bullet \bullet \bullet \bullet$	Check the connections and the wiring of the Reset function. Acknowledge.	
	Communication error		Check the cascade connection and the presence of the terminator caps. Acknowledge.	
	BCM configuration error		Perform a new BCM configuration. If the error persists, contact your ABB Jokab Safety representative.	
	Critical error	$ \blacksquare  \overset{1}{\longrightarrow} $	Switch the AOPD off and on. If the error persists, contact your ABB Jokab Safety representative.	
	Power supply error		Check the connections and wiring of the power supply Connection. If the error persists, contact your ABB Jokab Safety representative.	

It is not possible to acknowledge a critical error. The device must be switched off and on. If the error persists, contact your ABB Jokab Safety representative.



# **Technical data**

Manufacturer		
Address	ABB JOKAB SAFETY Varlabergsvägen 11 SE-434 39 Kungsbacka Sweden	
Electrical data		
Power supply (Vdd):	+24 VDC ± 20 %	
Unit current draw (TX):	3 W max	
Unit current draw (RX):	5 W max (without load)	
Outputs:	2 PNP	
Short-circuit protection:	1.4 A max	
Output current:	0.5 A max / each output	
Output voltage – status ON:	Vdd –1 V min	
Output voltage – status OFF:	0.2 V max	
Capacitive load	2.2 µF @ +24 VDC max	
Response times:	See table below	
Recovery time:	Typically 100 ms – Recovery Time may be longer if both first and last beams are interrupted.	
Protected height:	3001800 mm	
Electrical protection:	Class III - use SELV/PELV	
Current for External Lamp:	20 mA min; 300 mA max	
Connections:	M12 12-poles + M12 5-poles for receiver (muting models) M12 12-poles for receiver (blanking models) M12 5-poles for transmitter (for both models)	
Cables length (for power supply):	50 m. max	
Optical data		
Emitting light (λ):	Infrared, LED (950 nm)	
Resolution:	14 - 30 mm	
Operating distance:	0.220 m for 30 mm	
	0.27 m for 14 mm	
Ambient light rejection:	According to IEC-61496-2:2013	
Mechanical and environmental data		
Operating temperature:	0+ 50 °C	
Storage temperature:	- 25+ 70 °C	
Temperature class:	Т6	
Humidity:	1595 % (no condensation)	
Mechanical protection:	IP65 (EN 60529: 2000)	
Vibrations:	Width 0.35 mm, Frequency 10…55 Hz 20 sweep per axis, 1octave/min (EN 60068-2-6:2008)	
Shock resistance:	16 ms (10 G) 103 shocks per axis (EN 60068-2-29: 2008)	
Housing material:	Painted aluminium (yellow RAL 1003)	
Front side material:	PMMA	
Caps material:	PBT Valox 508 (pantone 072C)	
Cover material:	PC LEXAN	
Weight:	1.35 kg per linear meter for single unit	



Functional safety data			
EN 61496-1:2013	Туре 4		
EN ISO 13849-1:2008	PL e, Cat 4		
EN IEC 61508-1:2010	SIL 3		
EN IEC 61508-2:2010			
EN IEC 61508-3:2010			
EN IEC 61508-4:2010			
EN IEC 62061:2005/A1:2013	SIL CL 3		
Prob. of Dangerous Failure/Hour (1/h)	PFHd	2.64 x10 <sup>-9</sup>	
Life span (years)	T1	20	
Mean Time to Dangerous Failure (years)	MTTFd	444	

# **EC Declaration of conformity**

A copy of the EC Declaration of conformity can be found in the Instruction Manual and can also be downloaded from <a href="http://www.abb.com/jokabsafety">www.abb.com/jokabsafety</a>